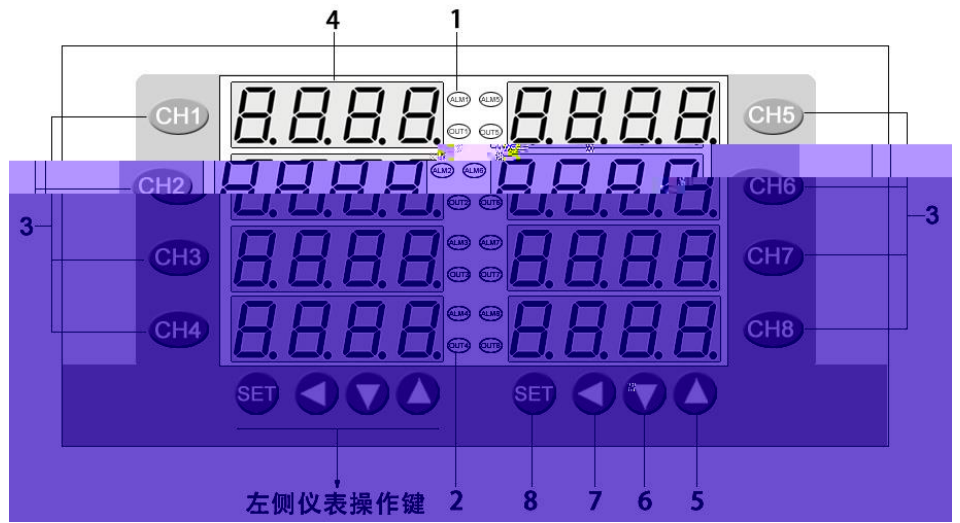
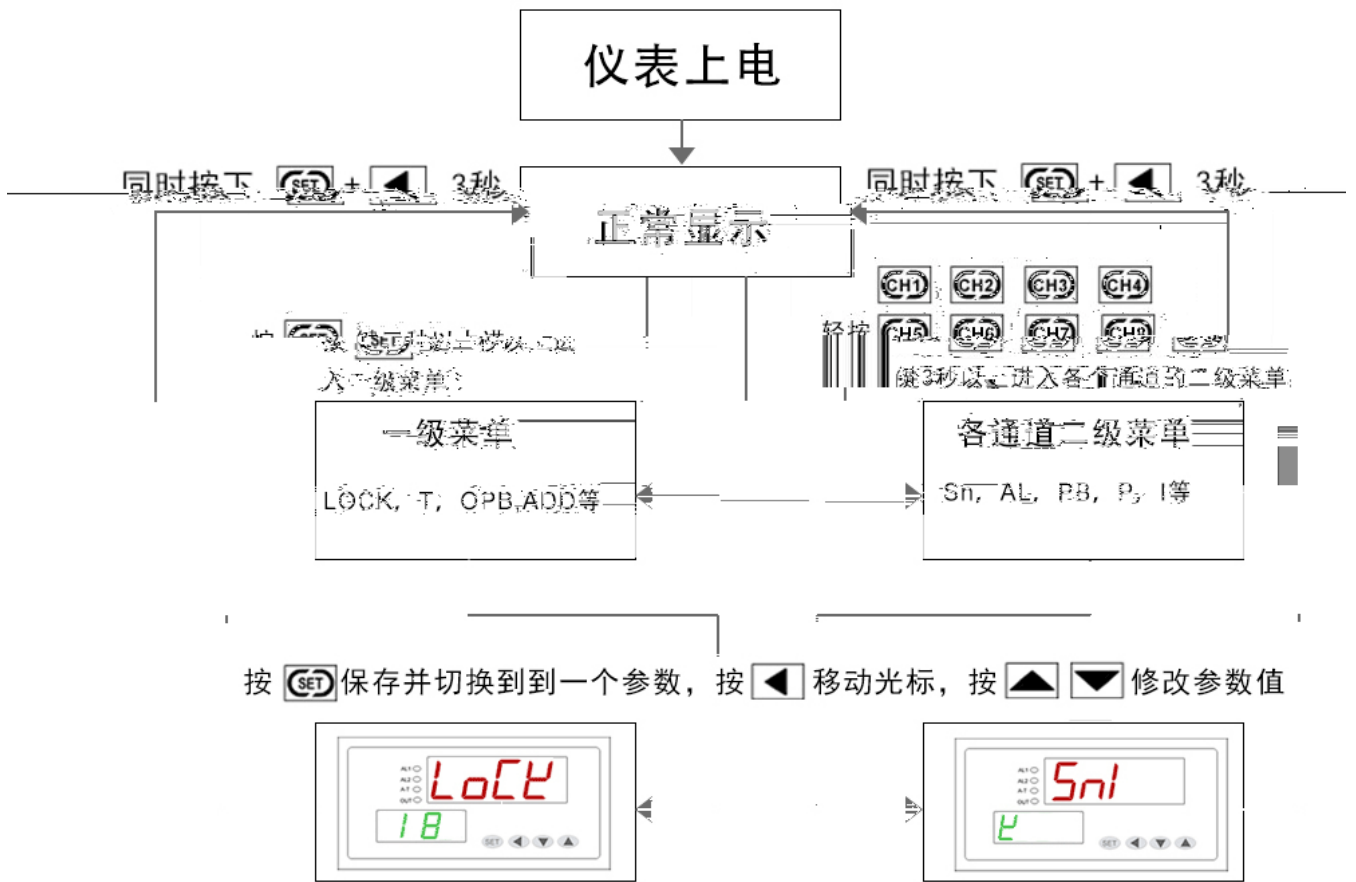
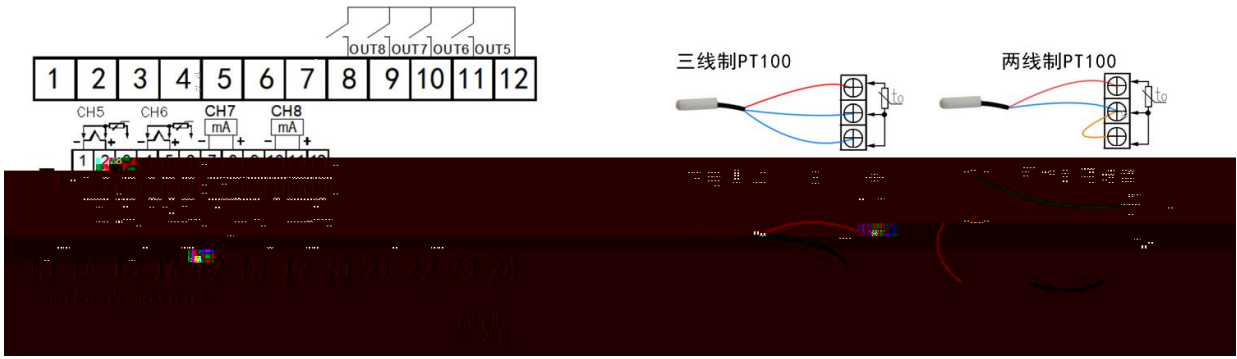




KCM-XJ8M

KCM-XJ8M





1

SET

3

1

2


	<i>LocL</i>				
	<i>t</i>				
	<i>oPb</i>				
	<i>Addr</i>				
	<i>bAud</i>				
<i>Sn1</i> <i>Sn2</i>					
	<i>Sn</i>				
	<i>RLP</i>				
	<i>SP</i>				
	<i>RL</i>				
	<i>SL</i>				
	<i>P</i>			, P ,	
	<i>I</i>			<b>P=0</b> <b>5-2</b>	
	<i>d</i>				
	<i>RL</i>				
	<i>HY</i>		0.1 50.0		1.0
	<i>LoL</i>				
	<i>dP</i>				
	<i>PSH</i>				
	<i>PSL</i>				

5-1.2

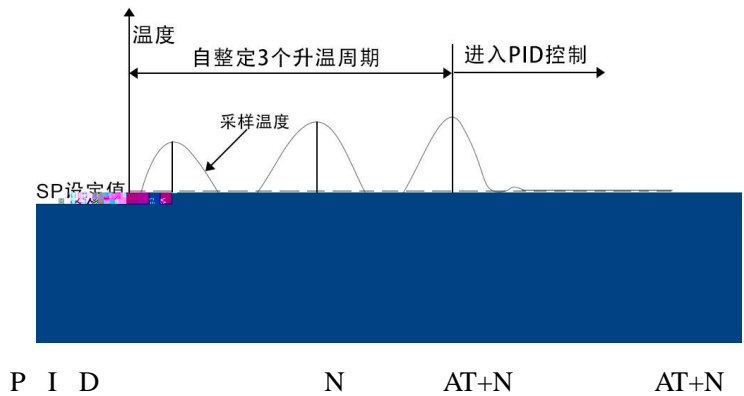
--	--

Cu50(Lu50)  
-50.0

	$P = 0; COL = 1$	<del>5</del> - HY	<del>5</del> + HY
5-1 7:	<del>5</del>	10: P	14: HY 15: COL OUT

1 90 OUT 100 OUT ,  
 SP=95, HY=5, COL=0, P=0  
 2 100 OUT 90 OUT ,  
 SP=95, HY=5, COL=1, P=0  
 PS :                    -                    /2=HY                    +                    /2=SP

Hy N 0.5 1 , SP N  
 1 AT+N  
 20-60  
 N AT+N  
 0 PID



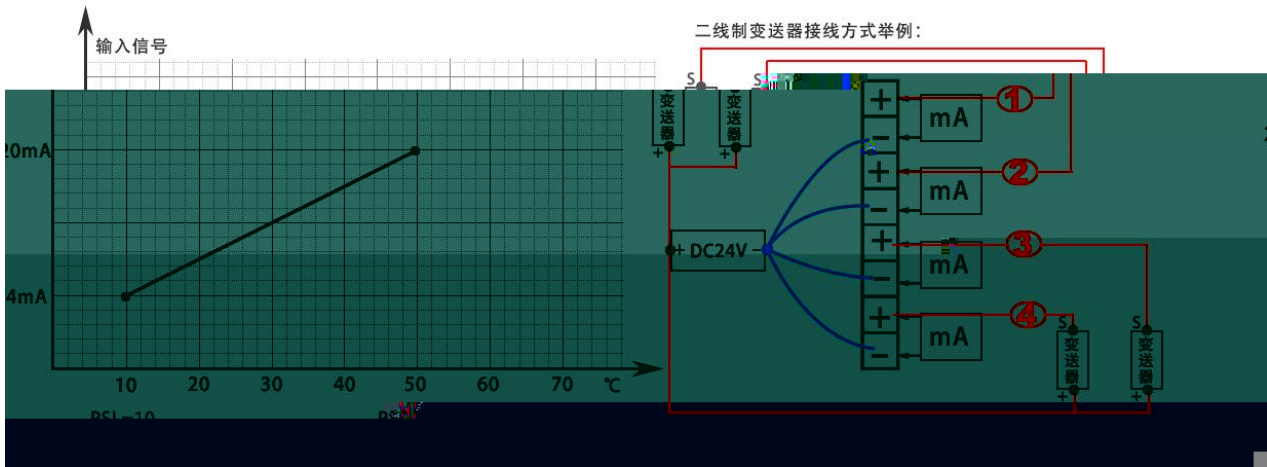
1:	RLP=1	PV1 ALI	PV1 < ALI - HYI
2:	RLP=2	PV1 ALI	PV1 > ALI + HYI
3:	RLP=3	PV1 SPI + ALI	PV1 < SPI + ALI - HYI
4:	RLP=4	PV1 SPI - ALI	PV1 > SPI - ALI + HYI
5:	RLP=5		PV1 SPI - ALI PV1 SPI + ALI SPI - ALI + HYI < PV1 < SPI + ALI - HYI
6:	RLP=6		SPI - ALI PV1 SPI + ALI PV1 < SPI - ALI - HYI PV1 > SPI + ALI + HYI
PV1 1 , 5-1 10: SPI 11: ALI 16: HYI 2: RLP			

8-1

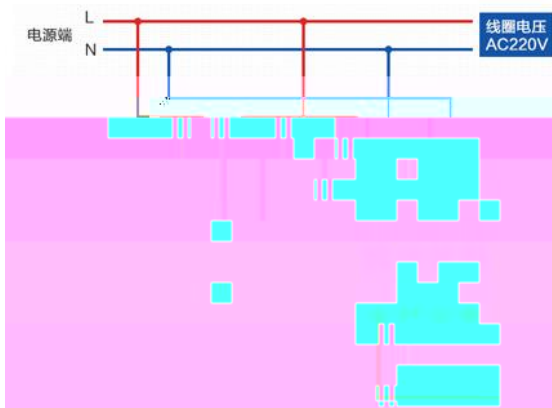

R	b	c	d	E	F	G	H	I	J	K	L	n
n	o	p	q	r	S	t	u	y				

4-20mA

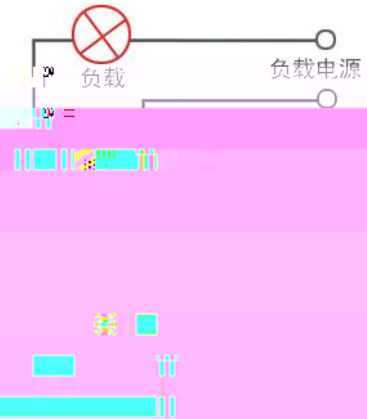
PSH PSL



中间继电器接线方法



固态继电器接线方法



1

PC PLC RS485 RS232 255

2

1 1200 2400 4800 9600 1 8 1

2

1

	( 03)		0001	CRC16
010310010001D10A				
01	03	1001(	)0001	0001 D10A CRC CRC
5.5CRC				

2

		2		CRC16
0103027FFFD834				
01	03	02( 2	)7FFF	D834 CRC
7FFF	10	32767		

3

126

	( 06)	00xx		CRC16
01 06 00 07 04 EC 3B 46				
01	06	0007(	)04EC	3B46 CRC
04EC	10	1260	10	12.5 125

3、仪表各种寄存器地址列表：( 请注意 8 路表相当于两个 4 路表，所以一个表有两个站 )

			PLC
(PV)	YES	1001H~1004H	44098~44101
	NO	1101H~1104H	44354~44357
	NO	1201H~1104H	44609~44612
+ (2024 )	NO	1101H~1102H	44354~44355
	1101H	D15-D8	D3 D2 D1 D0
		1	4 3 2 1
0~100 1 0			
5-1			
Lock <i>Lock</i>	NO	0000H	40001
T <i>t</i>	NO	0001H	40002
.....			
BAUD <i>bAud</i>	NO	0004H	40005
1	5-1		
Sn1~ psl1	-	0005H~0012H	40006~40019
2	5-1		

Sn2~ psl2

```

void CRC16_S(byte[] data, int len)
{
    byte CRC16Lo;
    byte CRC16Hi; //CRC寄存器
    CRC16Lo = 0;
    CRC16Hi = 0;
    for (int i = 0; i < len; i++)
    {
        byte dataByte = data[i];
        CRC16Lo = CRC16Lo ^ dataByte;
        CRC16Hi = CRC16Hi ^ dataByte;
        CRC16Lo = CRC16Lo << 1;
        CRC16Hi = CRC16Hi << 1;
        if (CRC16Lo > 0xFF)
        {
            CRC16Lo = CRC16Lo & 0xFF;
            CRC16Lo = CRC16Lo ^ 0x1021;
        }
        if (CRC16Hi > 0xFF)
        {
            CRC16Hi = CRC16Hi & 0xFF;
            CRC16Hi = CRC16Hi ^ 0x1021;
        }
    }
    CRC16Lo = CRC16Lo >> 8;
    CRC16Hi = CRC16Hi >> 8;
}

```



	KC		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	160×80mm	:152×76mm	M					