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4-1

0	LOCK		0 250	LOC=18	18
1	SP				100.0
2	HY		0.1 50.0		0.5
3	AL_1				300.0
4	AL_2				
5	HY_1		0.1 50.0		0.5
6	HY_2				
7	SC1		-50.0 50.0		0.0
8	SC2				
9	ALP		0 8	0: 1:2 2:2 3:AL1 AL2 4:AL1 AL2 5:AL1 (PV1-PV2) AL2 (PV2-PV1) 6:AL1 (PV1-PV2) AL2 (PV2-PV1) 7: AL1 (PV1-PV2) AL2 (PV2-PV1) 8: AL1 (PV1-PV2) AL2 (PV2-PV1)	1
10	OPA		0 9	OPA=0: OPA=1:PV1 OPA=2:PV2 OPA=3: PV1-PV2 OPA=4: PV2-PV1 OPA=5: |PV1-PV2| OPA=6: PV1 PID OPA=7: PV2 PID OPA=8: PID PV1-PV2 OPA=9: PID PV1+PV2 /2	0

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11	P		0 200.0	P PID **P=0**	0
12	I		0 9999S		240
13	D		0 250S		30
14	T		1-120S	PID	10
15	U0		0 100	PID	10
16	AT		OFF/ON	OFF ON	OFF
17	COOL		0 1	0: , ; 1: ,	0
18	PF		0 80		20
19	SN			CU50 Pt100 K E J T 4-20mA	K
20	PB_H		-	20mA(10v)	9999
21	PB_L			4mA(0v)	0
22	PSH1		PS-L 9999	1	9999
23	PSL1		0 PS-H		0
24	PSH2		PS-L 9999	2	9999
25	PSL2		0 PS-H		0
26	DP		0 1		1
27	OUTH		outL 220	OUT 4-20mA 4.0-20.0 0-10v 0-20.0	20.0
28	OUTL		0 outH		4.0
29	OPB		0~2	0. 1.RS485	0
30	ADDR		0-250		1

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1

A	B	C	D	E	F	G	H	I	J	K	L	M
												

N O P6 Tf

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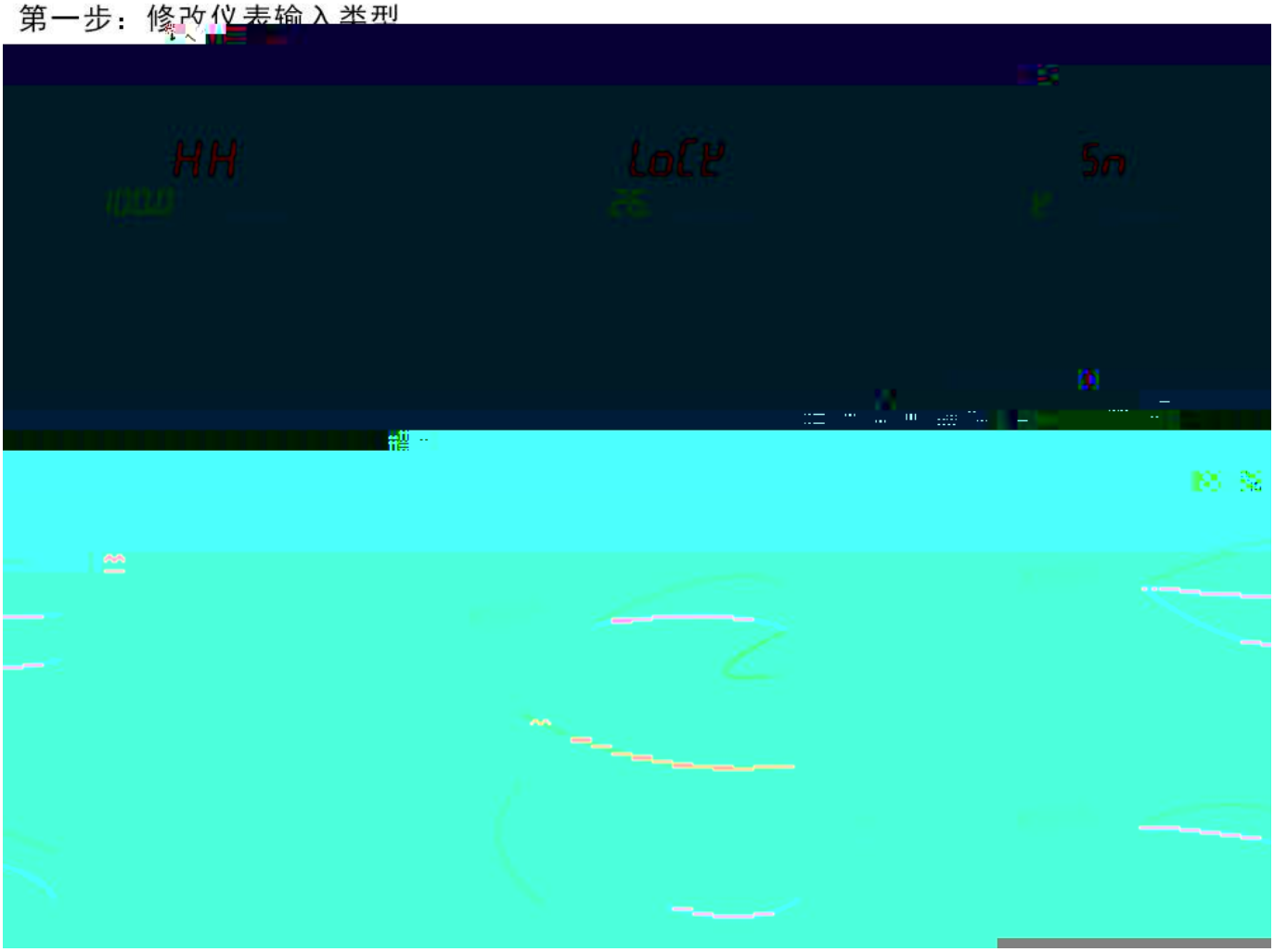
4

第一步：修改仪表输入类型



4 Modbus-RTU

1

PC PLC RS485 RS232 255

2

1 1200 2400 4800 9600 1 8 1

2

1

	(03)		0001	CRC16
010310010001D10A				
	01 03 1001( )0001 0001 D10A CRC CRC www.tempinst.com			

2

		2		CRC16

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	7FFF 10 32767			

3 126

	(06)	00xx		CRC16
0106000104ECBD47				
	01 06 0000( )04EC BD47 CRC 04EC 10 1260 10 12.5 125			

3

			PLC
	YES	1001H-1002H	44098-44099
0-200%	NO	1101H-1102H	44354-44355
0-1	NO	1201H-1202H	44610-44611
(4-1)			
LOCK	YES	0000H	40001
SP	YES	0001H	40002
.....			
BAUD	YES	001FH	40032

4

1).

. ADDR CRC

.

. 300ms

2). PLC ,

PLC, MODBUS-RTU MODBUS

. 8 1 300ms , >2

. 16

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