

4-1

0	SP			SET 1	100.0
1	AL1			" ALP" : AL1-HY1	300.0
2	HY1		0.1 100.0	" "	0.5
3	SC		-100.0 100.0		0.0
4	HY		0.1 100.0	" 4-2"	0.5
5	P		0 200.0	P PID P=0 4-2	15.0
6	I		0 9999S	I I	240
7	d		0 250S	D " " " " 0	30
8	t		2-120S	PID 10S	10
9	At		OFF	OFF ON " "	OFF
10	COL		1	0: 1:	0
11	ALP		0 6	' 0' ' 1' ' 2' ' 3' ' 4' ' 5' ' 6'	0
12	PF		0-80		20
13	PSH		PSL 999		999
14	PSL		0 PSH		0
15	dp		0-3		1
16	LCP		0 250	LOC=18 118	18
17	UD		0-100	PID	10

4-2

		OUT	OUT
	P=0; COOL(COL)=0;	SP	SP-HY
	P=0; COOL(COL)=1	SP	SP+HY

仪表上电



1

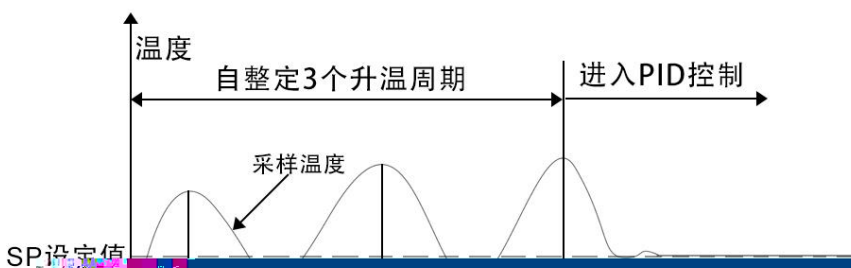
SET 1 " SP(SP)" ◀
 SET

2

SET 3 1 21 SET
 10
 1. LOCK 18
 2. 10 SET +◀
 3. P-SH(P5-H) P-SL(P5-L)

P I D

1.
 2. " SP SP " 10% HY HY 0.5
 AT At ON AT ,AT , AT
 OFF PID ,AT



- 1.
- 2. AT OFF
- 3. 15~35


()

1	AL1	<AL1-HY1
2	AL1	>AL1+HY1
3	SV+AL1	< SV+AL1-HY1
4	SV-AL1	>SV-AL1+HY
5	AL1 AL2	AL1+HY> >AL-HY
6	AL2 AL2	AL1+HY< <AL-HY

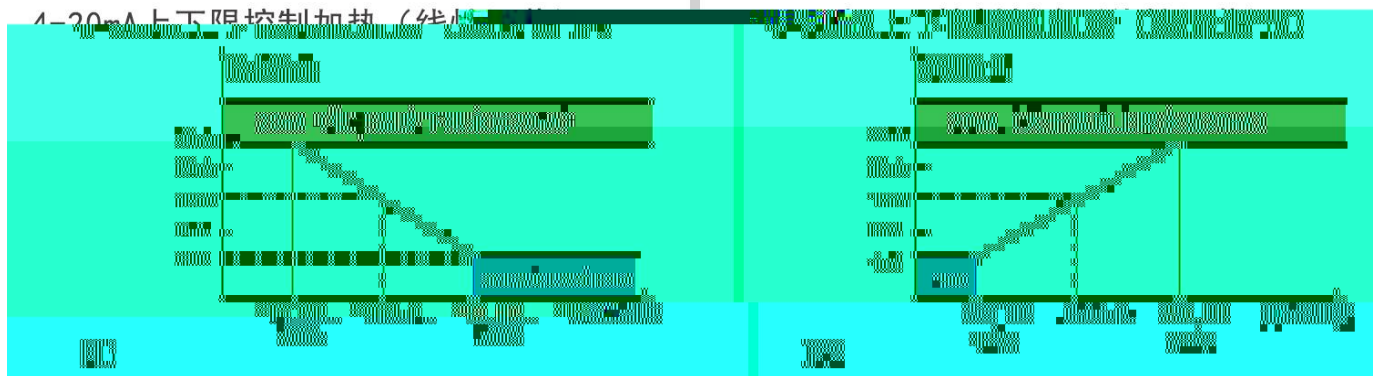
9-1

1.	1	1
2. ' -HH-' -LL-' -H-' -L-'	2	2 " 5"

1

A	B	C	D	E	F	G	H	I	J	K	L	M
<i>A</i>	<i>b</i>	<i>[</i>	<i>d</i>	<i>E</i>	<i>F</i>	<i>G</i>	<i>H</i>	<i>i</i>	<i>J</i>	<i>k</i>	<i>L</i>	<i>m</i>
N	O	P	Q	R	S	T	U	Y				
<i>n</i>	<i>o</i>		<i>q</i>	<i>r</i>	<i>s</i>	<i>t</i>	<i>u</i>	<i>y</i>				

2 4-20mA



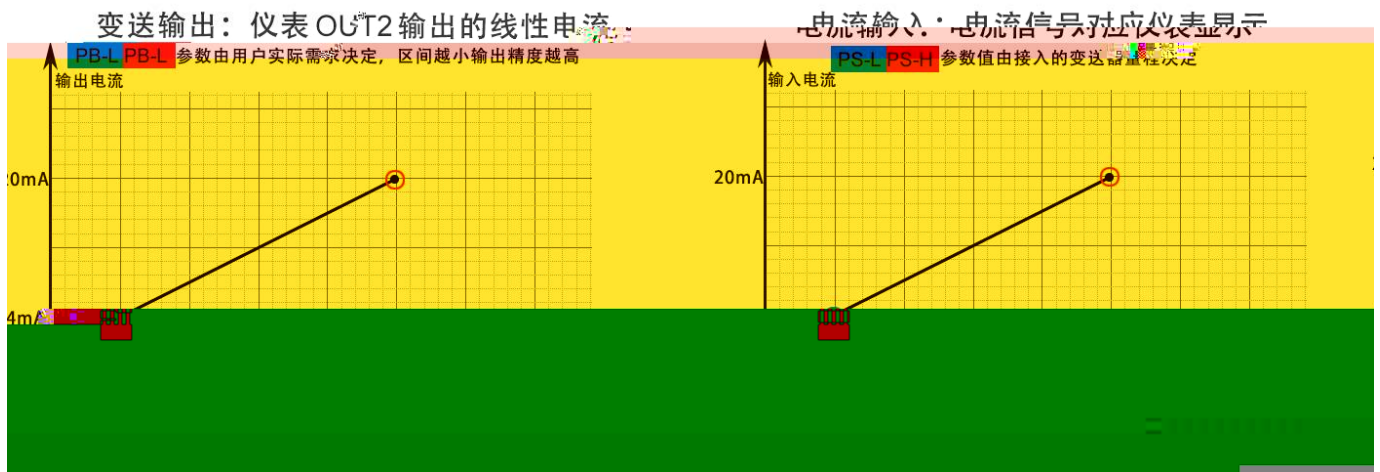
- 1. " 1" , 70 4mA 40 20mA; 40 70 4-20mA

I()=0;D =0; COL =0; SP =70;P =70-40=30;U0 =0;

2. " 2" , 70 20mA 40 4mA; 40 70 4-20mA

I()=0;D =0; COL =1; SP =40;P =70-40=30;U0 =0;

3 4-20mA



4

一、传感器输入接线方式

三线制PT100/CU50接线方法

二线制PT100/CU50接线方法

热电偶K/E/J/T/S接线方法



5

	KC	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	88x72x59mm DIN35	MR						
	6	6						
	1		<input type="checkbox"/>					

: K, E, J, R, S, T, WR25, N

: Pt100, Cu50

: 0 - 5V, 1 - 5V

0 - 10mA, 4- 20mA DC