

KCM-XJ4WA 系列多路智能温度调节仪使用说明书

KCM-XJ4

4

PID

4

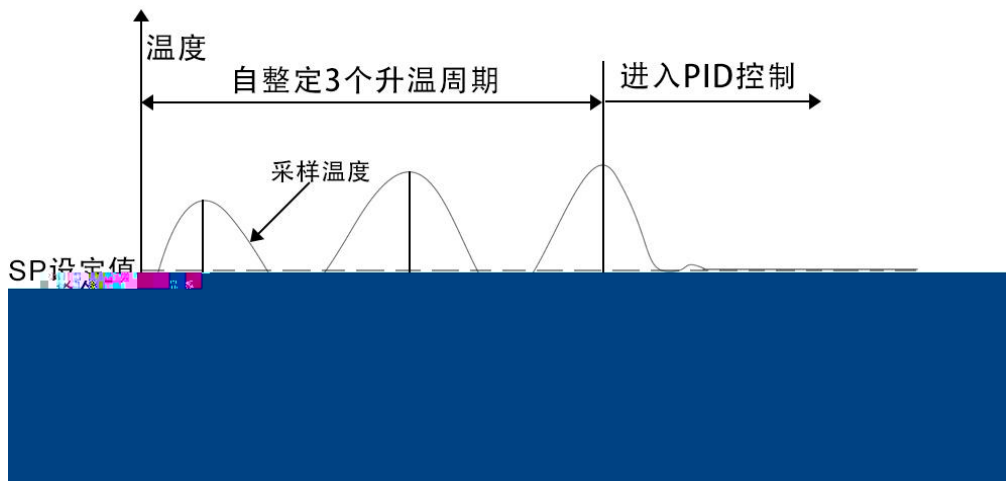
1

CU50

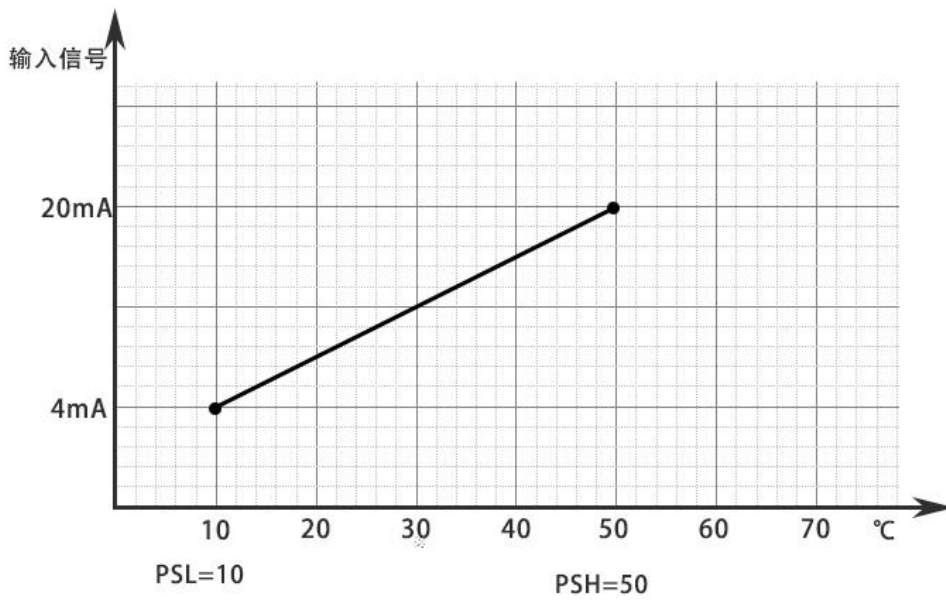
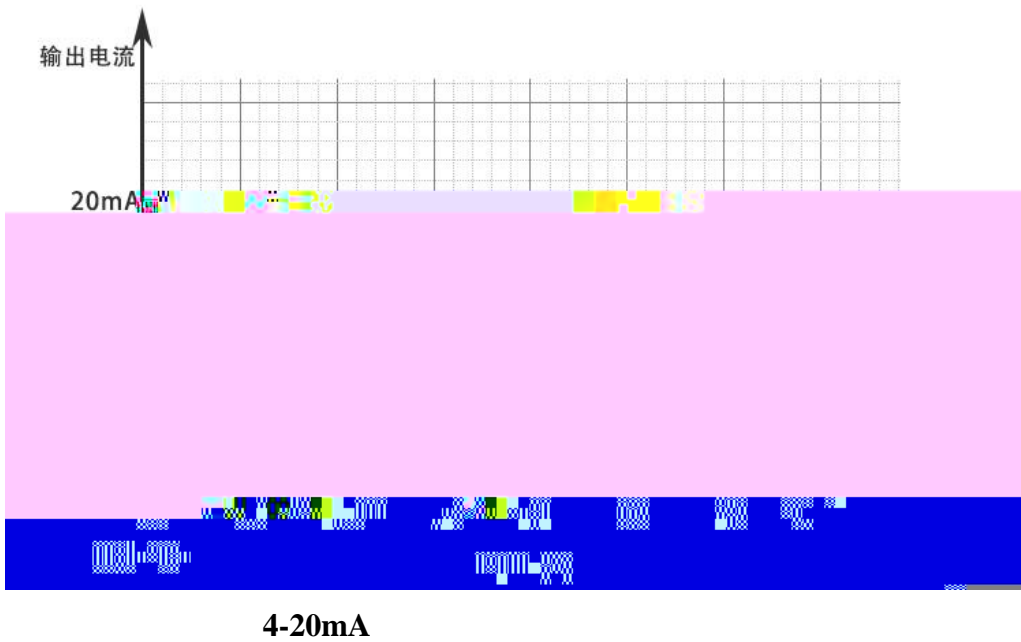
0	LOCK		0 50	18 18	18
1	SN			CU50 Pt100 K E J T	
2	OPB		0 1	RS485	-
3	Add		0 255		1
4	BAUD		0 3	0 1200 1 2400 2 4800 3 9600	9600
x 1~4					
1	SP+n	n			
2	HY+n		0.1 50.0		1.0
3	AH+n			ALP=5 6	
4	AL+n			AL-P	
5	HY-+n		0.1 50.0		0.5
6	SC+n		-50.0 50.0		0.0
7	P+n		0 200.0	P 20 , P , P=0 COL>1 PBH	8
8	I+n		0 9999	, COL>1 PBL	10
9	D+n		0 250	,	10
10	T+n		1-120S	PID 10S 2S	10
11	U0+n		0-100	PID	10
12	At +n		0~1	0 1	0
13	COL+n		0~5	0 PID 1 PID 2 4-20MA 3 20-4MA 4 4-20MA 5 20-4MA 4-20mA 20-4mA	0
14	ALP+n		0 6	6	0
15	PF+n		0-80		20

16	PSH+n		PS-L 9999		9999
17	PSL+n		0 PS-H		0
18	DP+n		0-3		1
19	UTH+n		UTL 220	OUT	20.0
20	UTL+n		0 UTH		4-20mA 4.0-20.0 0-10v 0-20.0

SP N Hy N 0.5 1 , AT+N 1
 20-60
 N AT+N
 P I D N AT+N AT+N
 0 PID



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10-1

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A	b	c	d	E	F	G	H	I	J	K	L	n
m	o	p	q	r	S	t	u	y				

第一步：修改仪表输入类型



Modbus-RTU

1	PC	PLC				RS485	RS232		255
2									
1		1200	2400	4800	9600		1	8	1
2									
1									

	(03)		0001	CRC16
010310010001D10A				
01	03	1001()0001 0001 D10A	CRC CRC
www.tempinst.com				

2

		2		CRC16
0103027FFFD834				
01	03	02(2)7FFF	D834 CRC
7FFF	10	32767		

3

126

	(06)	00xx		CRC16
0106000504EC9A86				
01	06	0005()04EC 9A86	CRC
04EC	10	1260	10 12.5	125

3

			PLC
(PV)	YES	1001H~1004H	44098~44101
	NO	1101H~1004H	44354~44358
	NO	1201H~1204H	44610~44614
5-1			
LOCK	NO	0000H	40001

8 1

	KC	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	160x80mm	:152x76mm	M					
	96x96mm	:92x92mm	MA					
	72x72mm	:68x68mm	MD					
	88x107x59mm DIN 35		MR					
	2			XJ2				
	4			XJ4				
	8			XJ8				
	16			XJ16				
	1				<input type="checkbox"/>			
		: K, E,J, R, S, T,WR25,N		: Pt100, Cu50		W		
		: 0 - 5V, 1 - 5V		0 - 10mA, 4 t- 20mA DC		A		
						M		
							<input type="checkbox"/>	
		4-20mA 0-10v		4 PID			G	
							A	
							B	
	100 to 240V AC						<input type="checkbox"/>	
	24V DC						1	
	RS-485(MODBUS-RTU)							RS
	RS-232(MODBUS-RTU)							RX