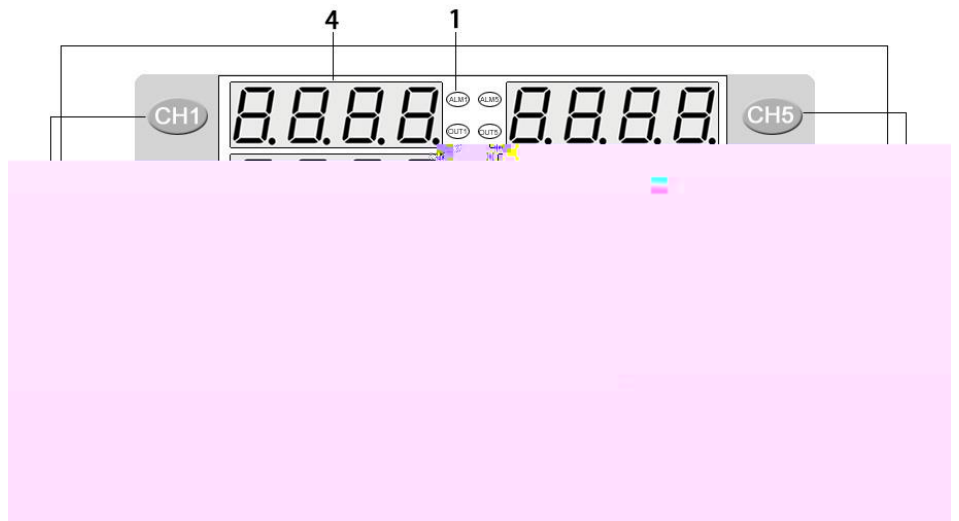


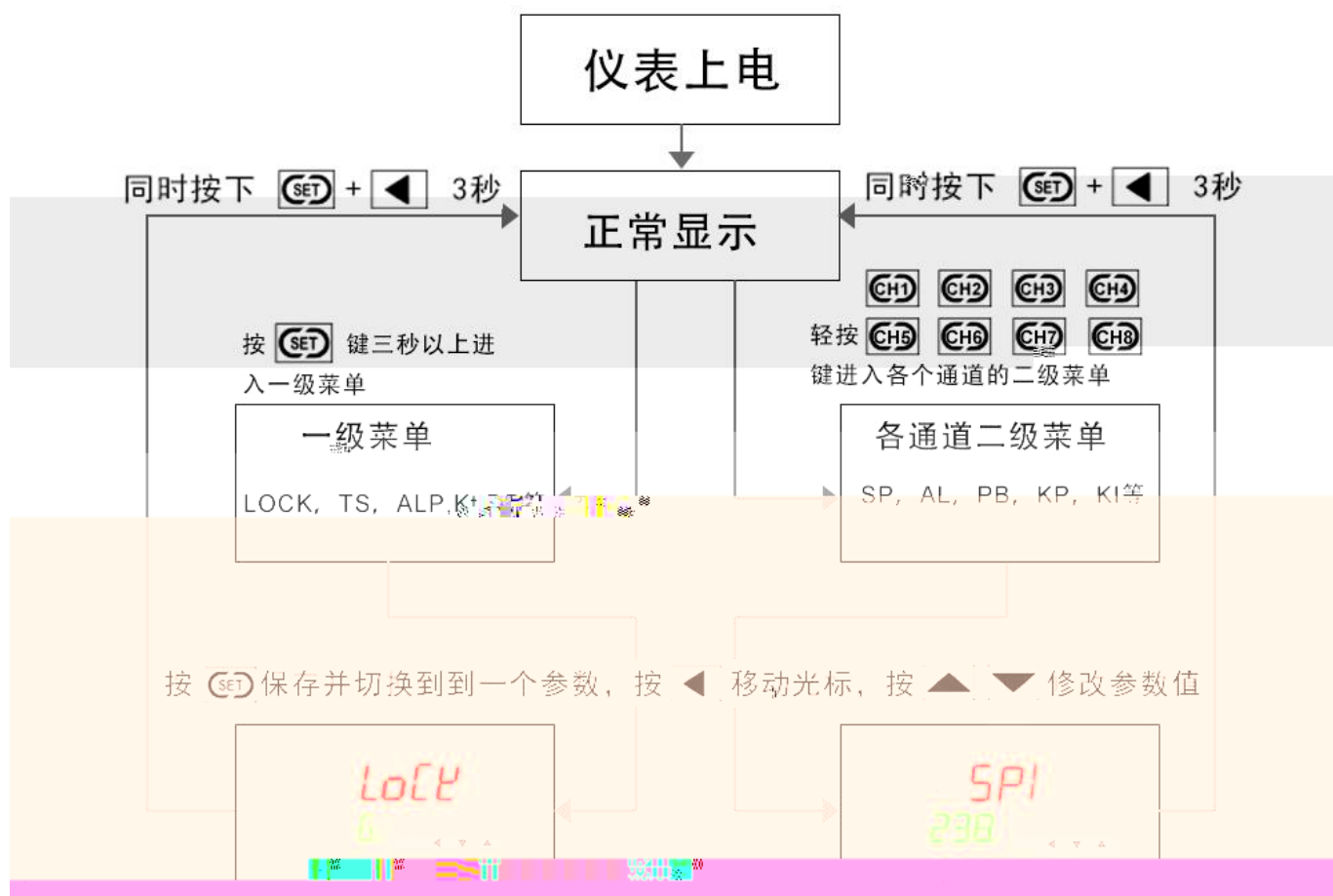
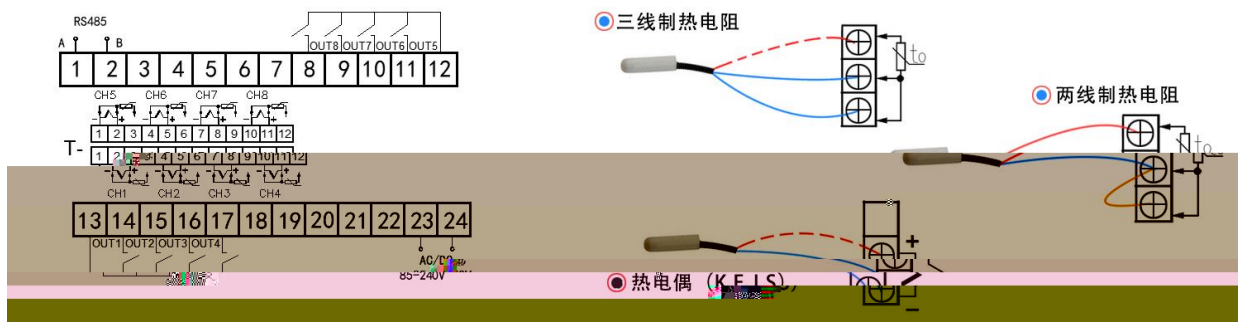


KCM-XJ8

KCM-XJ8	8	8
PID	8	

1	CU50	-50.0	150.0	Pt100	-199.9	600.0
	K	0	1300	E	0	700.0
2	PID					
3	220V 5A( )					
4						
5	AC85	242V	50/60Hz	5W		
6	0~50			85	RH	
7	mm	160	80	110	156	76





1

SET 3

1

2

		1-4		SET		
0	LoCE		0 50	18	18	18
1	ES		-	CU50(ES) PT100(Pt2) K(E) E(E) J(J) T(E) S(S)		K(E)
2	ALP		0 6	0 1 2 3 4 5 6		1
3	ET		0 120 S	2S	20S	10 S
4	dP		0~1	0. ; 1.		0
5	PS-H					
6	PS-L			SP AL		
7	oP-b		0~2	0. 1.RS485/RS232		0
8	Addr		0 255			1
9	bAud		0 3	0 1200 1 2400 2 4800 3 9600		9600
		1-8		SP 1	SP1 2	SP2
10	SP		P-SL P-SH			
11	AL			AL-P		
12	Pb		-20.0 20.0			0
13	EP		0 100	P=0 , , P , 5-2		8
14	<del>HY</del>		0 3000			240
15	Ed		0 200S			30
16	HY		0.1 50.0			1.0
17	AL		0~1	0: 1:		0
18	CoL		0~1	0: ; 1:		0

5-2

OUT			
		OUT	OUT
	EP =0; CoL =0;	■ + HY	■ - HY
	EP =0; CoL =1	■ - HY	■ + HY
5-1 10: ■ 13: EP 16: HY 18: CoL OUT			

1 90 OUT 100 OUT  
SP=95, HY=5, COL=0, KP=0

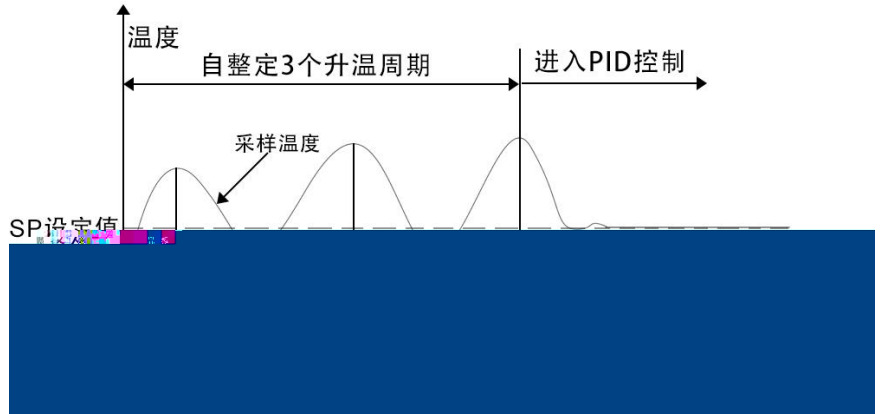
2 100 OUT 90 OUT  
SP=95, HY=5, COL=1, KP=0

PS : HY=

20-60

SP N Hy N 0.5 1 , AT+N 1

N AT+N  
 PID  
 N AT+N  
 AT+N 0  
 PID

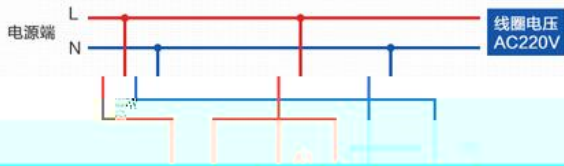


1:	RLP=1	PV1 ALI	PV1 < ALI - HYI
2:	RLP=2	PV1 ALI	PV1 > ALI + HYI
3:	RLP=3	PV1 SPI + ALI	PV1 < SPI + ALI - HYI
4:	RLP=4	PV1 SPI - ALI	PV1 > SPI - ALI + HYI
5:	RLP=5		PV1 SPI - ALI PV1 SPI + ALI SPI - ALI + HYI < PV1 < SPI + ALI - HYI
6:	RLP=6		SPI - ALI PV1 SPI + ALI PV1 < SPI - ALI - HYI PV1 > SPI + ALI + HYI
	PV1		5-1 10: SPI 11: ALI 16: HYI 2: RLP

8-1



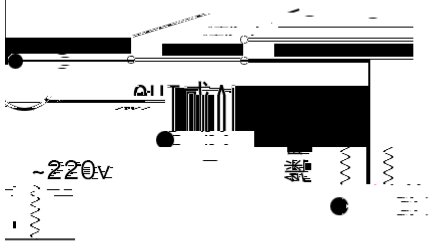

### 中间继电器接线方法



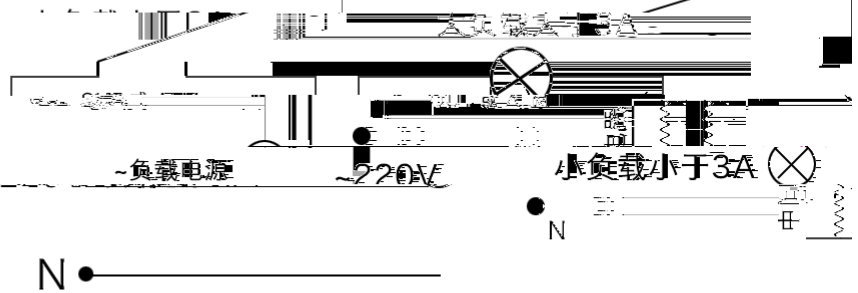
### 固态继电器接线方法



OUT ALM 继电器接中间继电器示意图



OUT ALM 继电器接负载示意图



请用这个接线方式

注：负载电流要求小于3A

注：负载电流大于3A

1 PC PLC RS485 RS232 255

2 1 1200 2400 4800 9600 1 8 1

2 1

	( 03)		0001	CRC16
010310010001D10A				
01	03	1001(	)0001	0001 D10A CRC CRC

www.tempinst.com

		2		CRC16
0103027FFFD834				
01	03	02( 2 )	7FFF	D834 CRC
7FFF	10	32767		

3 126

	( 06)	00xx		CRC16
0106000A04ECAA85				
01	06	000A( )	04EC	AA85 CRC
04EC	10	1260	10	12.5 125

**3** ( **add** **8** )

				PLC		
(PV)	YES	1001H~1004H	44098~44101			
	NO	1101H~1104H	44354~44357			
	NO	1201H~1204H	44610~44613			
	NO	0101H~0104H	40258~40261= 1			
	NO	0201H~0204H	40514~40517= 1			
+ (2024 )	NO	1101H~1102H	44354~44355			
		D15-D8	D3	D2	D1	D0
		1	4	3	2	1
		0~100	1 0			

5-1

Lock






# MODBUS-RTU 配置

网址: <http://www.hnsl.com/services/read.asp?ic=50>



	KC	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	160x80mm	:152x76mm	M					
	8		XJ8					
	1			<input type="checkbox"/>				
	: K, E,J, R, S, T,WR25,N	: Pt100, Cu50					W A M	
	: 0 - 5V, 1 - 5V	0 - 10mA, 4 t- 20mA DC						
							<input type="checkbox"/>	G
	100 to 240V AC						<input type="checkbox"/>	
	RS-485(MODBUS-RTU)							RS
	RS-232(MODBUS-RTU)							RX



技术支持

