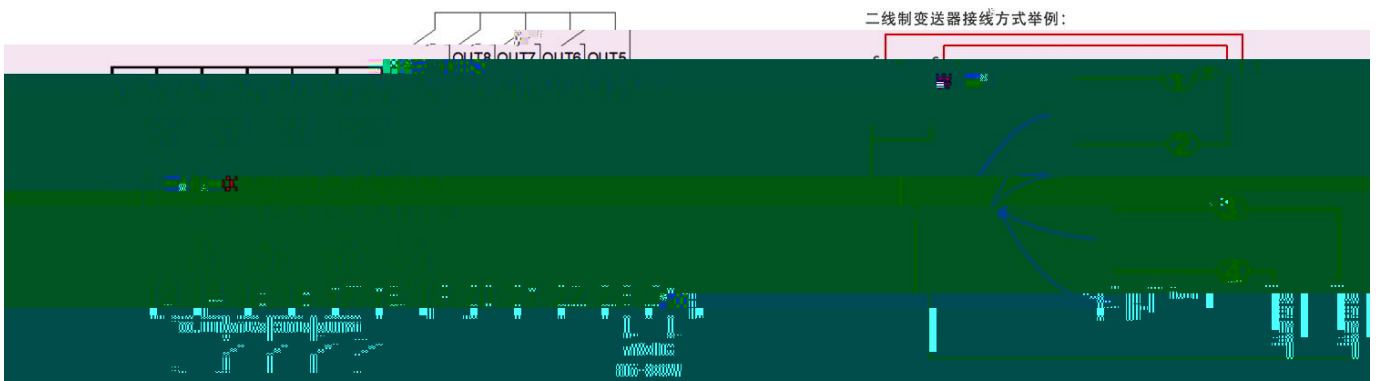
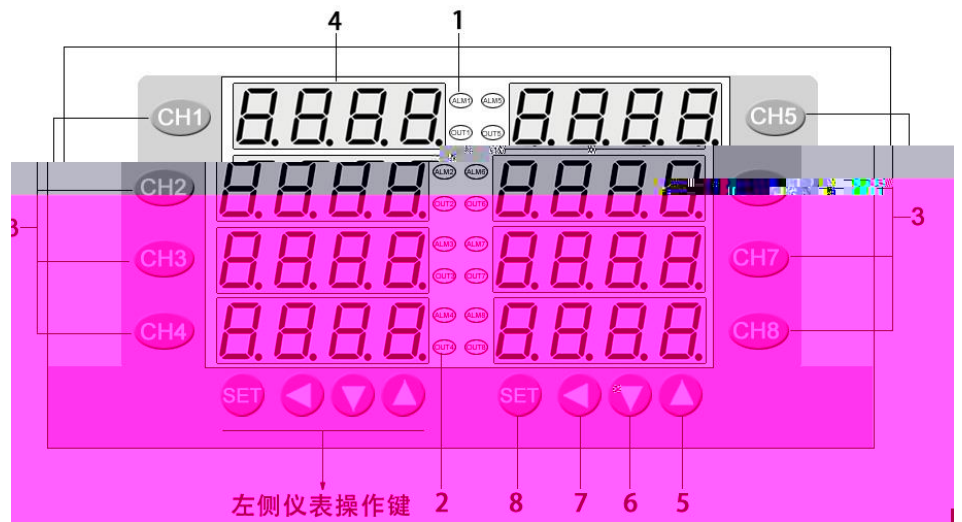




KCM-XJ8A

KCM-XJ8A





7	P N		0 100	P 20 , P , <b>P=0</b> <b>5-2</b>	8
8	I N		0 3000	,	240
9	d N		0 200S	,	30
10	Hy N		0.1 50.0		1.0
11	t N		1 120 S		10 S

:

1:	<i>ALP=1</i>	PV1 <i>ALI</i>	$PV1 < ALI - HYI$
2:	<i>ALP=2</i>	PV1 <i>ALI</i>	$PV1 > ALI + HYI$
3:	<i>ALP=3</i>	PV1 <i>SPI + ALI</i>	$PV1 < SPI + ALI - HYI$
4:	<i>ALP=4</i>	PV1 <i>SPI - ALI</i>	$PV1 > SPI - ALI + HYI$
5:	<i>ALP=5</i>		PV1 <i>SPI - ALI</i> PV1 <i>SPI + ALI</i>
			$SPI - ALI + HYI < PV1 < SPI + ALI - HYI$
6:	<i>ALP=6</i>		<i>SPI - ALI</i> PV1 <i>SPI + ALI</i>
			$PV1 < SPI - ALI - HYI$ $PV1 > SPI + ALI + HYI$
PV1		,	5-1 10: <i>SPI</i> 11: <i>ALI</i> 16: <i>HYI</i> 2: <i>ALP</i>

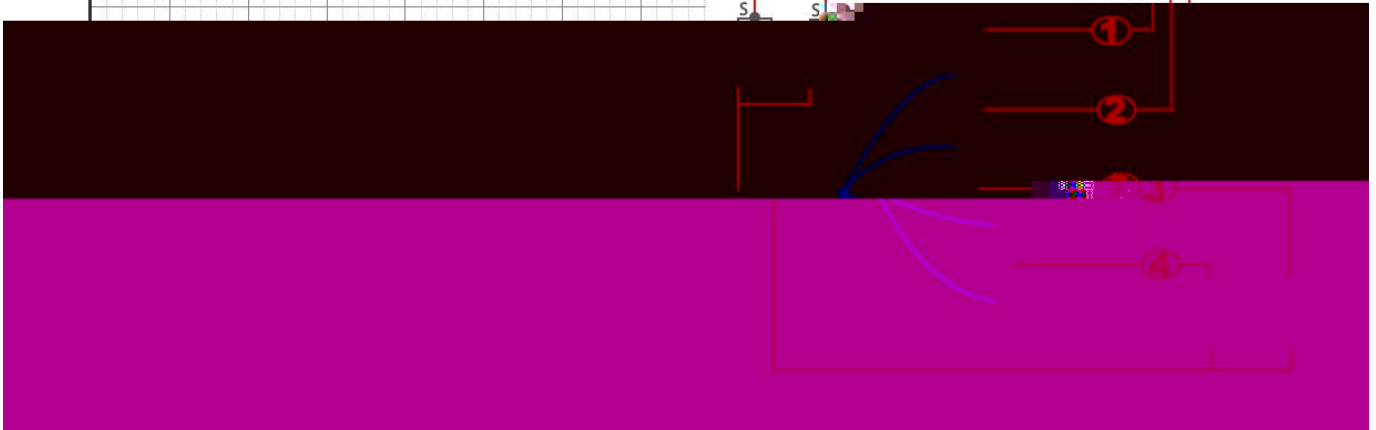
8-1


4-20mA

UIL UIH

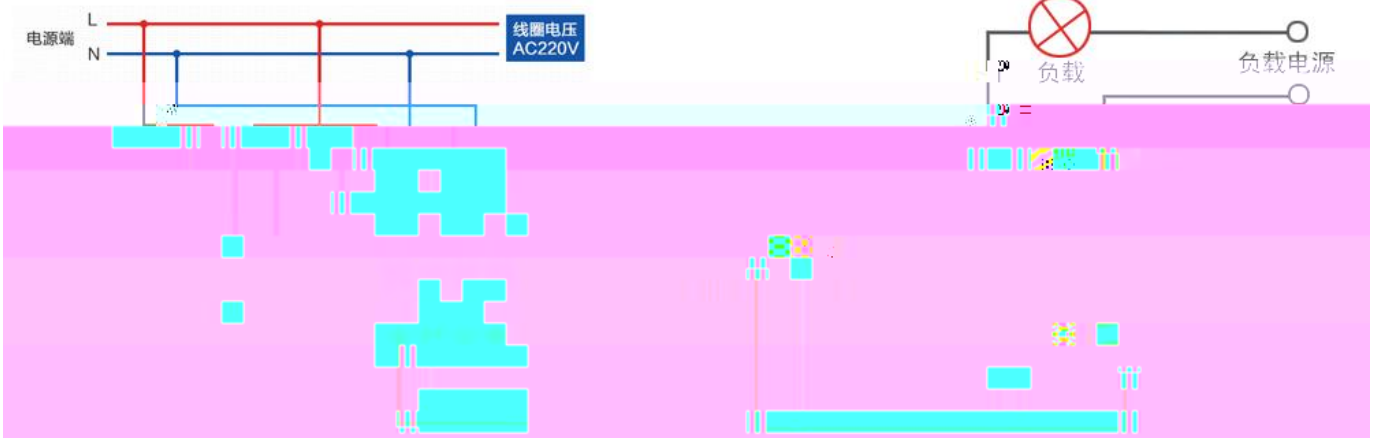
↑  
输入信号

二线制变送器接线方式举例：



中间继电器接线方法

固态继电器接线方法



**Modbus-RTU**

1  
PC PLC RS485 RS232 255

2  
1 1200 2400 4800 9600 1 8 1  
2  
1

	( 03)		0001	CRC16
010310010001D10A				
01	03	1001(	)0001	0001 D10A CRC CRC
www.tempinst.com				

2

		2		CRC16
0103027FFFD834				
01	03	02( 2 )	7FFF	D834 CRC
7FFF	10	32767		

3 126

	( 06)	00xx		CRC16
0106000A04ECAA85				
01	06	000A( )	04EC	AA85 CRC
04EC	10	1260	10	12.5 125

3 : 8

			PLC			
(PV)	YES	1001H~1004H	44098~44101			
+	NO	1101H~1004H	44354~44358			
	1101H	8	8			
		1	0~100	1	2	3
			1 0			
5-1						
Lock	NO	0000H	40001			
OPB	NO	0001H	40002			
BAUD	NO	0003H	40004			
1	5-1					
SU1~ COL1	-	0004H~0012H	40005~40019			
2	5-1					
SU2~ COL2	-	0013H~0021H	40020~40034			
3	5-1					
SU3~ COL3	-	0022H~0030H	40035~40049			
4	5-1					
SU4~ COL4	-	0031H~003FH	40050~40064			

8 1

