

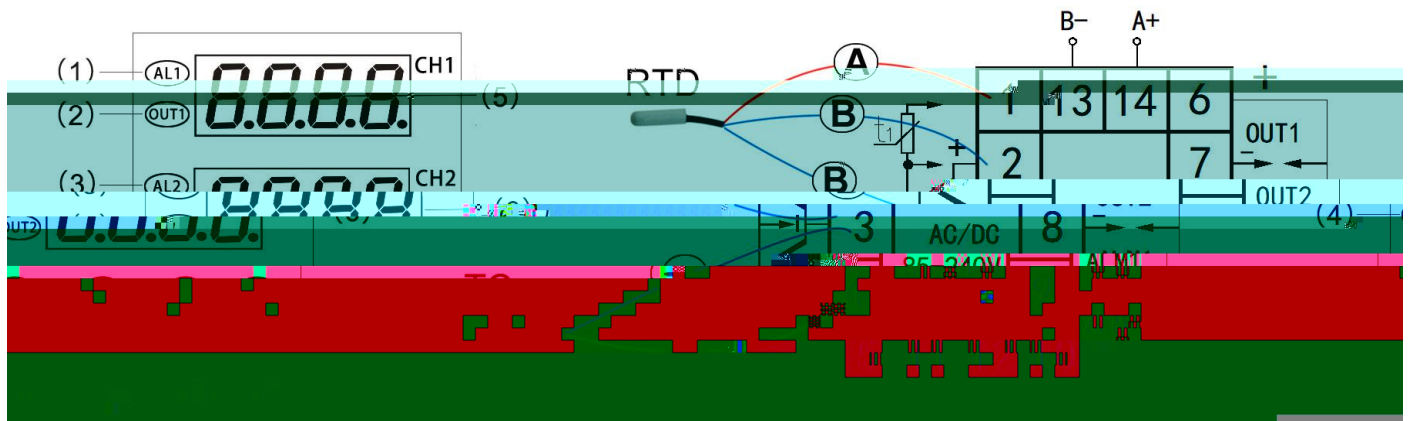
CE KCMG-XJ21W

KCM-XJ2
2

2

PID

1 CU50 -50.0 150.0 Pt100 -199.9 600.0
 K 0 1300 E 0 700.0 J 0 1200.0 T(0 400)
 2 4-20mA 2 1
 3 ± 0.5%F· S± 1 ± 2
 4 AC85 242V 50/60Hz 5W
 5 0~50 85 RH
 6 mm
 48× 48× 110 44× 44

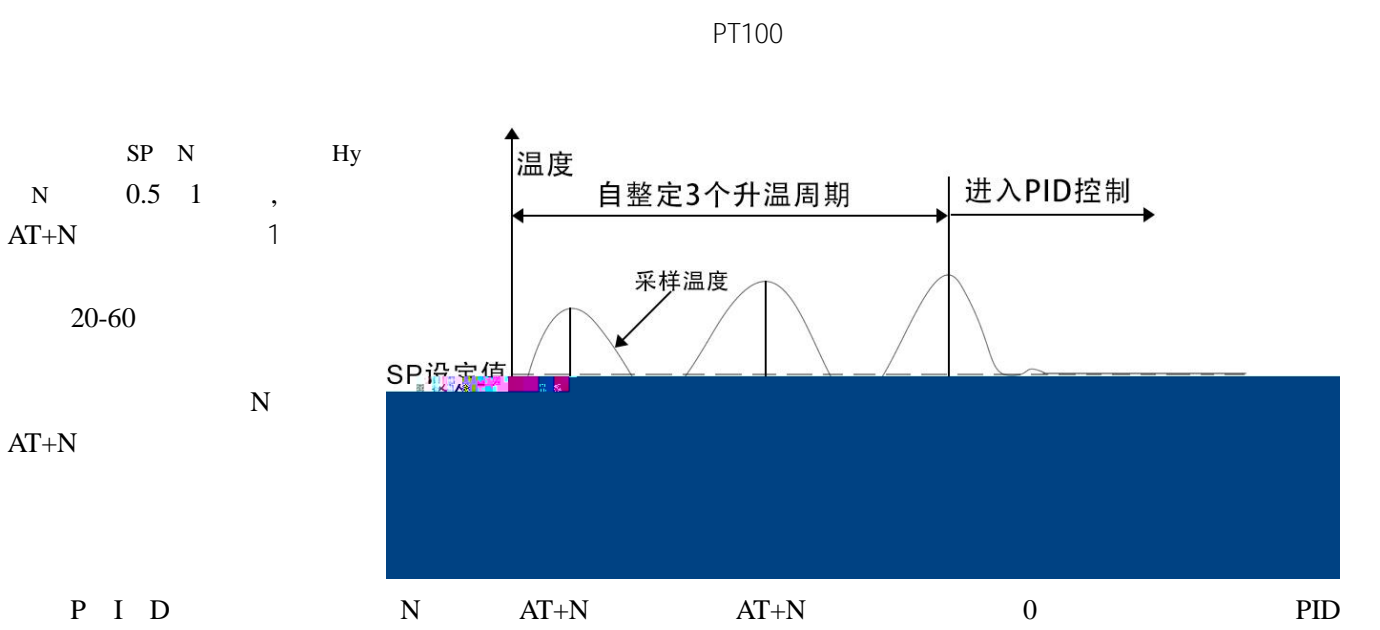
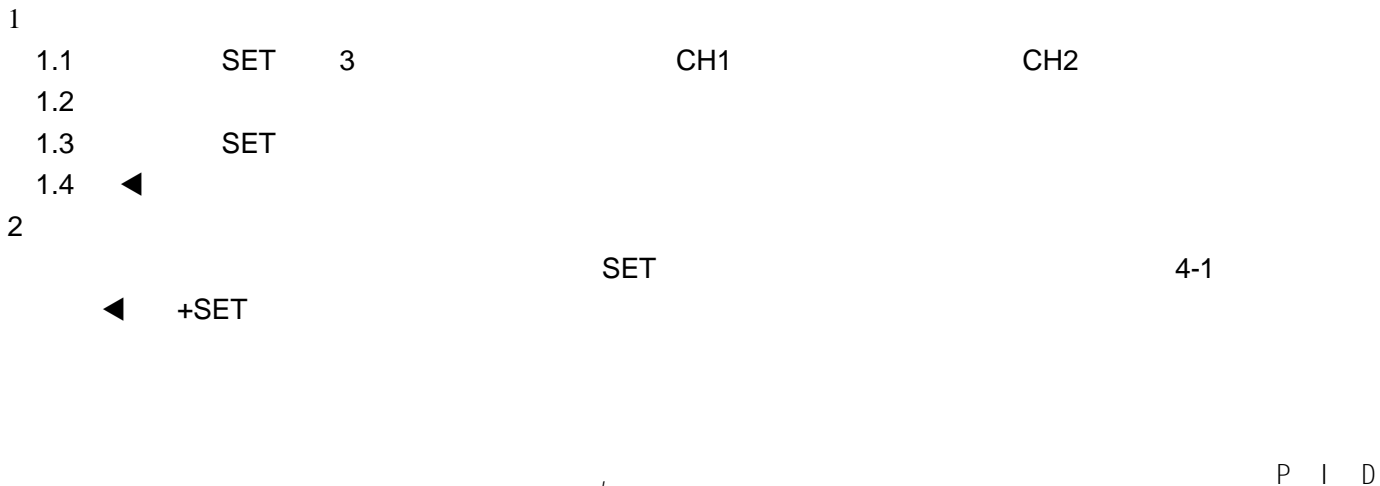
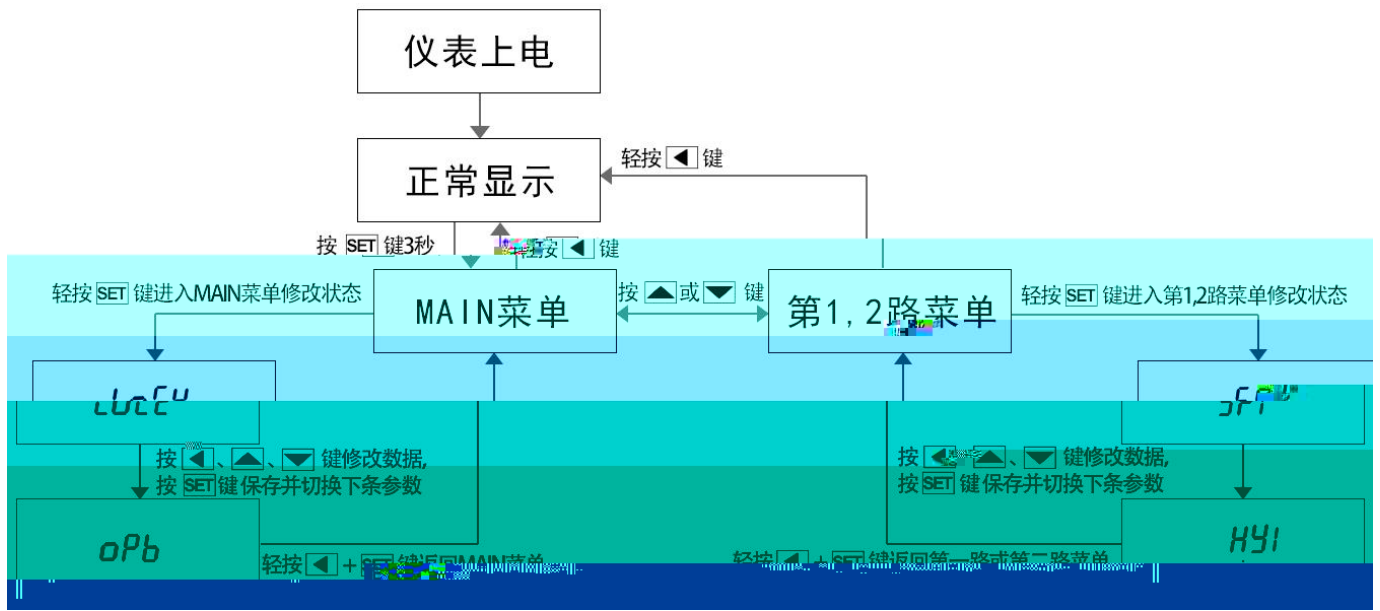


1 ALM1: 1 3 ALM2: 2
 2 Out1: 1 4 Out2: 2
 5 CH1: 6 CH2:
 7 : 8 :
 9 : 10 :

4-1

0	LOCK		0 50	18 18	18
1	OPB		0 1	RS485	-
2	Add		0 255		1

3	BAUD		0 3	0 1200 1 2400 2 4800 3 9600	9600
4	C F		C F		C
n 1~2					
5	SP+n	n			
6	HY+n		0.1 50.0		1.0
7	AH+n			ALP=5 6	
8	AL+n			AL-P	
9	HY-+n		0.1 50.0		0.5
10	SN			CU50 Pt2 K E J T 4-20mA	
11	SC+n		-50.0 50.0		0.0
12	P+n		0 200.0	P× 20 , P , P=0 , ,	8
13	I+n		0 9999	, ,	10
14	D+n		0 250	, ,	10
15	T+n		1-120S	PID 10S 2S	10
16	U0+n		0-100	PID	10
17	At +n		0~1	0 1	0
18	COL+n		0~2	0: ; 1: ; 2	0
19	ALP+n		0 6		



AT 0

:

	PV > AL		PV < AL
	PV > AL+SP		PV < SP-AL
	AL < PV < AH		AL > PV PV > AH

PV AL SP
0/12v

KCMG-XJ2

SSR

1. 70 20mA 40 4mA; 40 70
4-20mA

I ()=0; D =0; COL =1; SP =40; P =70-40=30;

2. 70 4mA 40 20mA; 40 70
4-20mA

I ()=0; D =0; COL =0; SP =70; P =70-40=30;

KCMG-XJ2

9-1 KCMG-XJ2

9-1

	1 2	
' HH' ' LL'	1 2	1 2

1

A	B	C	D	E	F	G	H	I	J	K	L	M
<i>A</i>	<i>b</i>	<i>c</i>	<i>d</i>	<i>E</i>	<i>F</i>	<i>G</i>	<i>H</i>	<i>i</i>	<i>J</i>	<i>K</i>	<i>L</i>	<i>m̄</i>

2

		2		CRC16
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